



RELEASED
15.10.19

PPP

Part Number	D206-642-314
Description	Skidtube, RH

Box Part Number	BX104	Dimension	123" x 7" x 6.5"
Other Packaging	MF166		MF668
Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

D206-642-314

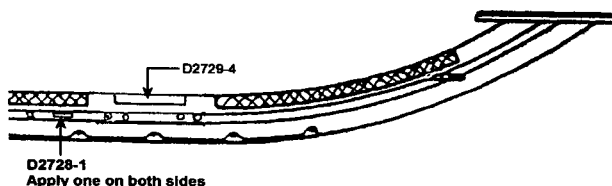
Apply labels D2729-4 and D2728-1 as per drawing.

Wrap skidtube in plastic. Place (2) pieces of MF166 at each ends of the box and glue to interior. Place (3) pieces of MF668 in bottom of box. Place skidtube in box. Wrap the (2) lugs in double foam and place in the front where the curve is. Put in a piece of foam with a cardboard cut to 38" long and 5 3/4" high in the middle of the (2) pieces of MF668 and place the saddle and hardware so they don't touch the skidtube and there is no movement.

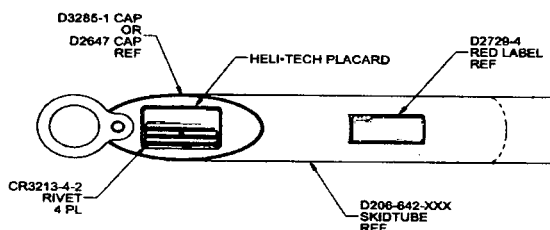
Put (3) pieces of MF668 on top to correspond with bottom foam already in place. Close box.

Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

DART			
US #5735484 / CA #2222184 / EURO #0828655			
PART	D206-642-314	QTY	CHG001
DESC	Skidtube, RH	QTY	SH98-4
LOT	BXXXXXX	QTY	SA00475SE
REF	Bell 206L/L1/L3/L4/407	QTY	
TE APPROVAL CODE		DATE REVISION	

DART AEROSPACE		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
SKIDTUBE, RH		
P/N: D206-642-314		CHG001
B/N: BXXXXXX		

Revision: B
Date: 15.10.19

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